

Work Order ID 64039

November 23, 2010 12:48:00 PM



Page 1

Item ID: D412-760-113

Accept



Setup

Start



Revision ID:

Stop



Item Name: Aft Cabin Wall and Pylon Protector



Cust Item ID:

Start Date: 11/23/10 Start Qty: 4.00

Customer:



Required Date: 11/30/10 Req'd Qty: 4.00



Reference: ECN10-646

REWORK

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN D412-760

E

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-113

CHG001

002 per ECN10-646

110



Pick Kit

0.00

Packaging

Memo

PULL FROM STOCK:
3 X D412-760-113 B59573
1 X D412-760-113 B60664

0.00

Packaging

REMOVE 10EA X D3942-3 REV.A

SCRAP/DESTROY

REPLACE WITH

10EA X D3942-3 REV.B B
PER ECN10-646

3x59573

1X60664

*64039-110X 10/11/10**10/11/10-11-25 (4)**8/10/08
@CHG001**Proprietary*

Work Order ID 64039

November 23, 2010 12:48:00 PM



Page 2

Item ID: D412-760-113

Accept



Setup Start



Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Stop



Start Date: 11/23/10 Start Qty: 4.00



Cust Item ID:

Required Date: 11/30/10 Req'd Qty: 4.00



Customer:

Reference: ECN10-646

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

120



QC

Quality Control

130



Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D412-760-113
USING NEW B/N
NEW LABELS REQ'D
Location: _____
PPP rev: _____

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

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Picklist Print

November 23, 2010 12:47:59 PM

Page 1

Work Order ID: 64039



Parent Item: D412-760-113



Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 11/23/10

Required Date: 11/30/10

Start Qty: 4.00

Required Qty: 4.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3942-3 		Manufactured	No				Each	0.0000	10	40		B64039	
Clip 		Manufactured	No				Each	0.0000		4		B59573	
D412-760-113 		Manufactured	No									B60664	
Aft Cabin Wall and Pylon Protector 													10/11/26

1

8

List Lots

Page 1 of 1

November 23, 2010 12:03:02 PM

Criteria : Item ID: d412-760-113 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D412-760-113	Main Warehouse	59573	6/21/10	3.0000	QC21	CHG001	
Aft Cabin Wall and Pylon Protector	FG115						
	Main Warehouse	60664	7/20/10	1.0000	QC21		
	FG115						
				Total:	4.0000		

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	-QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14		36		D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
				1			D3876-1	RH FORWARD WALL PROTECTOR
				1			D3876-3	FORWARD WALL PROTECTOR
				1			D3876-5	LH WALL PROTECTOR
				1			D3876-7	AFT WALL PROTECTOR
				1			D3876-9	RH AFT WALL PROTECTOR
				1			D3876-11	FLOOR PROTECTOR
				1			D3876-13	DOOR PROTECTOR
			1	1			D3933-1	LH AFT CABIN WALL PROTECTOR
			1	1			D3933-2	RH AFT CABIN WALL PROTECTOR
			1				D3935-1	LH PYLON PROTECTOR
			1				D3935-2	RH PYLON PROTECTOR
			1				D3935-3	LH PYLON PROTECTOR
			1				D3935-4	RH PYLON PROTECTOR
			14	14			D3942-1	ANGLE
			10	C10			D3942-3	CLIP
					1		D3952-1	PLACARD
					36		80-004-2-6	INSERT
28	28	28					AN960JD10	WASHER
12	12	12					AN960JD416	WASHER
14	14	14					MS24694S54	SCREW
6	6	6					MS24694S100	SCREW
				36			MS27039-1-04	SCREW
			4	4			MS27039-4-10	SCREW
			6	6			MS27039-4-14	SCREW
			6	6			MS27039-5-08	SCREW
			8	8			MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 10.11.19	Job No.: P00279	ADR Yes/No: Y	ADR Date: 10.11.19	ECN #: 10- 646
Product No.: D412-760		Created By: HS	Approved By: MM	
Product Name: Interior Protector Kit		Checked By: MM	General Manager Approval: <i>N/A</i>	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB/DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Customer Feedback indicated that the D3942-3 clip was too short

Documents Affected:

D3942 Rev. B
MDL-D412-760 Rev. J

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	HS	MDL-D412-760 Rev. J	HS 10.11.19 <i>MM</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		
11	Update Blue/Pink/DSI Folder and Electronic Files	N			
12	Update Approved/Preliminary PDF Files	Y	KJ		
13	Update Document Record (DR)	Y	KJ	<i>Rev. D</i>	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D412-760-111/-113 now at CHG 002 <i>1</i>	10.11.23 <i>MM</i>
19	Create / Update PPP's	Y	KJ		10.11.23 <i>MM</i>
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ	Add ADR	10.11.23 <i>MM</i>
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.11.23 <i>MM</i>
23					
24					

Description / Action:

- Scrap all D3942-3 Rev. A in stock
- Replace all D3942-3 Rev. A in D412-760-111/-113 in stock with D3942-3 Rev. B

-111 - 5th
-113 - 4th
-921 - 8th

D3942-3 8440 89th

ECN Verified & Complete: _____

Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries